

Akulon[®] F130–C

PA6

Film Extrusion, Medium Viscosity, Lubricated, Food Contact Quality

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MATERIAL SPECIFIC PROPERTIES			
	DRY / COND		
Viscosity number	196 / *	cm ³ /g	ISO 307, 1157, 1628
RSV formic acid, 1g/100ml	3.03	–	Envalior Method
Melt Viscosity (260 °C)	810	Pa s	Envalior Method, 260 °C
Density	1130 / –	kg/m ³	ISO 1183
THERMAL PROPERTIES			
	DRY / COND		
Coeff. of linear therm. expansion (parallel)	0.9 / *	E–4/°C	ISO 11359–1/–2
MECHANICAL PROPERTIES (FILM)			
	DRY / COND		
Modulus of elasticity	455 / –	MPa	Envalior Method, 50 mm/min
Stress at yield, parallel	31	MPa	ISO 527–3
Maximum stress, parallel	82	MPa	ISO 527–3
Maximum strain, parallel	350	%	ISO 527–3
Trouser Tear resistance, parallel	32	–	ISO 6383–1
Puncture resistance	1300 / –	J/m	Envalior Method
Static coefficient of friction	1.2 / –	–	ISO 8295
Dynamic coefficient of friction	1	–	ISO 8295
OTHER PROPERTIES (FILM)			
	VALUE		
Transparency/Clarity	83	%	Envalior Method
Oxygen transmission rate at 23°C/0%r.h.	26	cm ³ /(m ² *d*bar)	DIS 15105–1/–2

Property Data

Akulon® F130–C

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Oxygen transmission rate at 23°C/85%r.h.	38	cm³/(m²*d*bar)	DIS 15105–1/–2
Water Vapor Transmission Rate at 23°C/85%r.h.	35	g/(m²*d)	DIS 15106–1/–3

TEST SPECIMEN PRODUCTION (FILM)	VALUE		
Type of extrusion	cast	–	–
Thickness of specimen	0.05	mm	–
Extruder temperature	270	°C	
Die temperature	270	°C	
Chill Roll Temperature	110	°C	

Viscosity–shear rate

